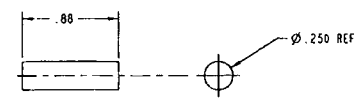
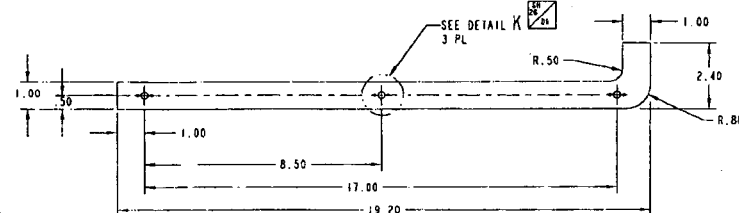
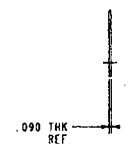


RELEASED
43071

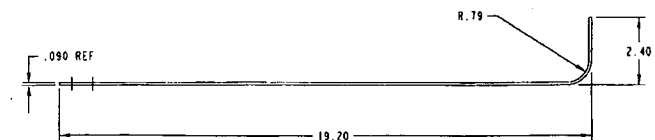
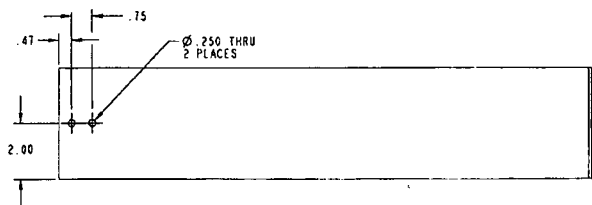
43071



① -155 PIN
MATL: .250 RND, 303 SS
ANSI 60 COND A
SCALE 2.000



④ -149 SIDE PLATE
MATL: .090 THK, 6061-T6, 00-A-250/11
SCALE 0.500



② -147 SUPPORT PLATE
MATL: .090 THK, 6061-T6, 00-A-250/11
SCALE 0.500

① -255 INNER TUBE
MATL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6
SCALE 0.250

④ -259 INNER TUBE
MATL: 1.25 OD X .125 WALL, 6061-T6, WW-T-700/6
SCALE 0.250

PREMIER AVIATION, INC.
2002 Aviation Parkway, Grand Prairie, Texas 75052
SIZE CODE DEPT NO. QWE NO. REV
D10SU8 B67-43001 81
SCALE: 1/8" = 1" SHEET 24 OF 45

ORIGINAL

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 29/10/2008 11:53:42 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: INNER TUBE

Job Number: 43071

Part Number: PB6743001255

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *store*

SL/A

SD

(GX)

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/11/17

Job Completion



MF 08-11-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 29/10/2008 11:53:42 AM
 User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: INNER TUBE
Job Number	: 43071		
Estimate Number	: 13431		
P.O. Number	:	Part Number	: PB6743001255
This Issue	: 29/10/2008 S.O. No. :	Drawing Number	: B6743001 P.24
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL / MED FAB	Drawing Revision	: B1
Previous Run	: 41494	Material	:
Written By	:	Due Date	: 05/11/2008 Qty: 5 Um: Each
Checked & Approved By	: <u>mf 08-10-29</u>		
Comment	: Est Rev:A 08-06-26 new issue DD verified by:ec		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6T1250W125	ALUM. RD TUBING 1.250 x.125W
-----	------------------	------------------------------



Comment: Qty.: 5.3900 f(s)/Unit Total: 26.9498 f(s)

ALUM. TUBING 1.250x.125W

batch: M109850

H.A 08/11/14

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length as per dwg

2- deburr

H.A 08/11/14 H.A 08/11/14

3.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

S 08/11/17 (X)

4.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
-----	---------------	------------------------------



Comment: CONVENTIONAL MILLING MACHINE

1- drill hole as per dwg

2- deburr

H.A 08/11/14

5.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

S 08/11/17 (X)